

Job Title: Welder – 6G Pipe/ASME Code

Company: Combustion Service & Equipment Co.
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Pittsburgh, Pa 15209
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412-821-2644 (Fax)
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Contact: Allison Tubridy
Project Coordinator
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Industry: Commercial, Industrial and Institutional

Salary: Pay rate will be commensurate with qualifications and experience.

Company Information: Combustion Service and Equipment Company (CS&E) is one of western Pennsylvania's largest Boiler/HVAC service contractors. CS&E is a privately owned company with over 75 employees and has been in business for over 60 years. With a diversified customer base, CS&E services a wide variety of customers that include building owners and operators, developers, contractors, administrators, architects and engineers. Major building types include industrial, commercial, government, religious, health care and educational.

Job Description: Full-time M-F, 8-hour workday. Weekends and evenings on occasion. Requires some out of town traveling. 6G Pipe Welders/ASME Code Welders in the Pittsburgh, PA area. We are looking for Welders familiar with the ASME Section XI welding processes. There will be a required weld test.

Essential Functions:

- Performs welding processed on Carbon & Stainless-Steel using welding metals and metal alloys.
- Required to weld carbon with SMAW.
- Required to weld according to ASME Section XI.
- Follow engineered drawings and specifications.
- Constant use of hand welding and flame cutting equipment such as gas welders, and gas torches.
- Fabricate from sketches, prints, operation sheets, preliminary drawings, and verbal instructions.
- Inspect assembled vessels and individual components, such as tubes, fittings, valves, and controls.
- Must be able to read blueprints.
- Repair or replace defective pressure vessel parts, such as safety valves and regulators.
- Attach pipes to walls, structures, and fixtures, such as radiators or tanks, using brackets, clamps, etc.
- Measure and mark pipes for cutting and threading.
- Examine boilers, pressure vessels, tanks, and vats to located defects such as tubes, fittings, valves, and controls to locate defects.
- Lay out plate, sheet steel, or other heavy metal, and locate and mark bending and cutting lines, using protractors, compasses, and drawing instruments or templates.

Job Requirements:

- Must be able to climb ladder, drive vehicles and lift over 50 lbs.
- Current U.S. Citizen
- Must have valid Driver's License.
- Must pass 6G SMAW on 2" Carbon/.154 Wall.
- Reliable transportation to and from job site until trial period is over and company vehicle is provided.
- Drug screen and background check is required. PA State Clearances will be required yearly and be provided by CS&E.
- Flexible to work overtime/weekends when needed to meet the customer's deadline or requirements.
- Ability to work independently AND with other technicians.
- Maintain clean, neat and professional appearance.
- Must be computer literate.

Employee Compensation/Benefits:

- Competitive compensation package.
- 100% Company funded pension plan. Pension plan consists of an additional 10% of your total annual earnings.
- Guaranteed 40 hours per week.
- Annual performance reviews.
- Paid vacations.
- Paid Holidays (Qty-8)
- Company service vehicle.
- Medical insurance for employee and family.
- Short and long-term disability Insurance.
- Paid uniforms.
- Paid factory training.
- Limited on-call (once every seven weeks).